WHAT IS CLAIMED IS:

1. A method of maintaining a rotational velocity of an imaging drum during engagement with a transfer roll in an image producing device comprising:

forming a nip to transfer an image from said imaging drum to media when said imaging drum is in engagement with the transfer roll

maintaining a substantially constant imaging drum rotational velocity mode during engagement with the transfer roll;

sensing a lead edge of portion of said media prior to entering the nip; activating torque assist to increase the velocity of said transfer roll when said media is in said nip for a defined period; and

resuming said substantially constant imaging drum rotational velocity mode while a second portion of said media is in the nip.

2. The method of claim 1, further comprising sensing the trailing of said media prior enter the nip;

activating torque assist to decrease the velocity of said transfer roll when said media is in said nip for a second defined period; and

resuming said substantially constant imaging drum rotational velocity mode after said media has left the nip.

- 3. The method of claim 1, wherein said activating torque assist includes adjusting a current set point of a transfer roll drive to maintain a substantially constant imaging drum rotational velocity when said media enters the nip.
- 4. The method of claim 1, wherein said activating torque assist includes adjusting a current set point of a transfer roll drive to maintain a substantially constant imaging drum rotational velocity as said media leaves the nip.

- 5. The method of claim 1, wherein said increasing and decreasing includes utilizing the table base upon the media characteristics to determine the transfer roll drive current to maintain a substantially constant imaging drum rotational velocity.
- 6. The method of claim 1, wherein said first defined period and second defined period includes utilizing the table base upon the media characteristics to determine time periods to maintain a substantially constant imaging drum rotational velocity.